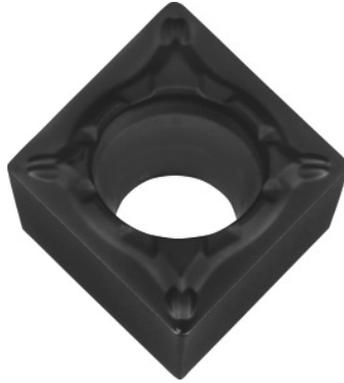


Garant**Indexable insert for turning CC.T 060202, for finish machining, Grade: HB7415-1**

Order data

Order number	260050 HB7415-1
GTIN	4062406749521
Item class	21G

Technical description

Chip breaker	TIS
Cutting depth a_p	0.2 - 1.5 mm
Secondary application	M
Main application	S
Cutting speed v_c main application	50 - 110 m/min
Tolerance	M
Grade	HB7415-1
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm

Cutting conditions	continuous
Tool material	Carbide
Feed f	0.05 - 0.3 mm/rev.
ISO code indexable insert	CCMT 060202
Type of product	Indexable insert for turning